SHAHID GHANDI COMMUNICATION CABLE CO.

CODE: 0207-000

TECHNICAL SPECIFICTION FOR

OPTICAL SELF SUPPORTING CABLE SINGLE JACKET-DRY (OSSC – SM - GY- SJ / DRY)

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SPECIFICATION FOR

OPTICAL SELF SUPPORTING CABLE

SINGLE JACKET - DRY

1 - GENERAL

This specification covers in detail the optical, physical and mechanical characteristics of dry single jacket self supporting optical cables used in aerial.

2 - OPTICAL FIBER

2-1 – Optical Characteristics

The fibers may be standard single mode (ITU-G652B) and have the following table (1)

TABLE (1)

PARAMETERS (Maximum Individual)		UNIT	VALUE
ber Attenuation	1310nm	dB/km	0.35
	1550nm	dB/km	0.25
mperature Variation Attenuation		dB/km	=0.05
int Discontinuities	1310/1550nm	dB	=0.10
ater Peak Attenuation	1383±3	dB/km	See note
tenuation Change vs. Wavelength	1285-1310	dB/km	=0.10
	1525-1575	dB/km	=0.05
tenuation Change vs. Bending	100wraps/50mmdia	dB	=0.5
	1wrap/32mmdia	dB	=0.05
ro Dispersion Wavelength		nm	1300-1324
aximum Dispersion	1310nm	Ps/nm.Km	=3.2
	1550nm	Ps/nm.Km	=18.0
ro Dispersion Slope		Ps/nm2.Km	=0.092
minal Mode Field Diameter	1310nm	µm	9.2±0.4
	1550nm	µm	10.4±0.8
ble Fiber Cut-off Wavelength	(?cc)	nm	<1260
larization Mode Dispersion	1310nm	Ps/vKm	<0.2
	1550nm	Ps/vKm	<0.2

NOTE: For ITU-T G652 D the attenuation at 1383 will be < 0.31 dB/Km

2-2 - Fiber Dimensions
The fiber dimensions will be as following table (2).

TABLE (2)

PARAMETERS	UNIT	VALUE
Cladding diameter	µm	125±2
Core cladding concentricity error	µm	Max 1
Core non circularity error	%	Max 6
Cladding non circularity error	%	Max 2
Diameter of the coated fiber	µm	250±15
Coating concentricity error	µm	15
Coating non circularity error	%	10

2-3 – Fiber and loose tube identification
Fibers in each loose tube and the tubes will be identified with the following table (3).

TABLE (3)

Fiber/Tube No.	Color	Fiber/Tube No.	Color
1	White	7	Brown
2	Red	8	Violet
3	Green	9	Orange
4	Blue	10	Pink
5	Yellow	11	Grey
6	Black	12	Natural

Note: For less than 12 core optical cables there should be first colors.

3 - CABLE CONSTRUCTION

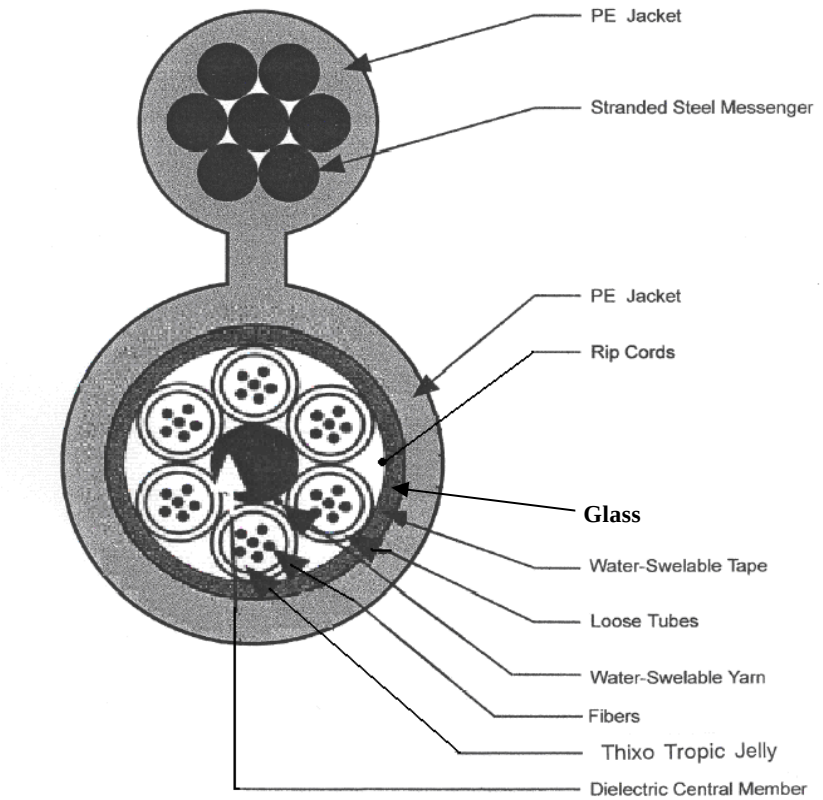
Cable constructions are in accordance with the following table (4) and FIG. (1)

TABLE (4)

Subject	Description
3-1- Optical fiber	Single mode fiber as ITU G.652B. The fibers are color coded and properly operate at a wide range of temperature from -40 ºC up to +80 ºC.
3-2- Buffer	Loose tubes of PBT materials, color coded, contains up to 12 optical fibers, filled with thixo tropic jelly. The jelly is free from dirt, metallic particles and would be non toxic and present no any dermal hazards.
3-3- Central strength member	Non-metal central strength member (FRP) with minimum nominal diameter 2.5mm.
3-4- Water swell able yarn	The water swell able yarn will be wound helically around the Strength member.
3-5- Core	Loose tubes will be stranded around central strength member by SZ stranding method. For adapting the loose tubes to central element the fillers of PP or HDPE may be used in cable construction.
3-6- Water swell able tape	A layer of water swell able tape with a sufficient thickness applied longitudinally over loose tubes. The overlap shall not be less than 3 mm.
3-7- Rip cord	2 Diametrically opposed rip cords will be placed over the swell able tape under the inner jacket and 2 rip cords over the steal tape under the outer jacket. The rip cord must be strong and flexible enough to be able to strip or the jackets easily.
3-8- Intermediate Strength member	A layer of Glass yarn will be applied over swell able tape.
3-9- Jacket	A black HDPE jacket in accordance to ASTM D-1248 will be applied on cable. The nominal jacket thickness is 1.8mm.
3-10- Suspension strand(Messenger)	Suspension strand consist of 7 galvanized steel wires, 0.9 mm (1.2 mm on request), with zinc coating at least 120 gr/m² and a minimum tensile strength of 1600 N/mm².

FIG. (1)
The figure normally shows the general structure

OSSC - SJ / DRY



4 - CABLE SIZES AND GENERAL DATA'S

4-1 - CABLE SIZES AND GENERAL DATA

Cables size and general data are in accordance with the following table (5).

TABLE (5)

PARAMETERS		1×4	2×4	1×6	2×6	4×6
Number of tubes		1	2	1	2	4
Fiber per tubes		4	4	6	6	6
Number of fibers		4	8	6	12	24
Central Strength Member(mm)		2.5	2.5	2.5	2.5	2.5
Pulling tension (N)	Operation	7800	7800	7800	7800	7800
	Installation	12600	12600	12600	12600	12600
Overall diameter (mm)		13	13	13	13	13
Weight (Kg/km)		175	175	175	175	177

4-2 – IDENTIFICATION MARKING

Each length of the cable shall be permanently identified as to the manufacturer, year of manufacture, number of tubes, fiber per tubes and cable type. The marking will be printed on the outer jacket.

NOTE: Other method as request

5 – MECHANICAL AND FUNCTIONAL TESTS

Mechanical and functional tests are in accordance with the following table (6).

TABLE (6)

ITEM	CONDITIONED	REFERENCE
WATER PENETRATION	1 m Length / 1 m height / 1 hours / no drop	FOTP-82
COMPRESSION	220 N / on 10 mm section of cable	EIA/TIA 455-41
FLEXING	25 mechanical flexing / heave diameter 20 times the cable diameter	EIA/TIA 455-104
IMPACT	660 g weight / 1 m height / In 2 at 3 locations along cable	EIA/TIA 455-25
TENSILE & BENDING	Pulling force As technical spec	EIA/TIA 455-33
TWIST	2 m length / 10 cycles of mechanical twisting	EIA/TIA 455-85
LOW OR HIGH TEMPERATURE BEND	sheave diameter 20 times the cable diameter / 4 full turns / 4 hours / at temperatures -30°c & +60°c	EIA/TIA 455-37
KNOT	10 kg weight / in cross sectional diameter of the knot	EIA/TIA 455-87
TEMPERATURE CYCLING	2 hours from 0°c to -40°c / 8 hours in -40°c / 4 hours from -40°c to +85°c / 8 hours in +85°c / 2 hours from +85°c to 0°c / 5 cycles	IEC 794-1-F1

Note:

The change in attenuation will not exceed 0.05 dB at 1550 nm.