

SHAHID GHANDI COMMUNICATION CABLE CO.

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**TECHNICAL SPECIFICATION FOR
OPTICAL SELF SUPPORTING CABLE
SINGLE JACKET-JELLY FILLED
(OSSC – SJ / JEL)**



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SPECIFICATION FOR
OPTICAL SELF SUPPORTING CABLE
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1. GENERAL
2. OPTICAL FIBER
3. CABLE CONSTRUCTION
4. CABLE SIZES AND GENERAL DATAS
5. MECHANICAL AND FUNCTIONAL TESTS

1 - GENERAL

This specification covers in detail the optical, physical and mechanical characteristics of jelly single jacket self supporting optical cables used in aerial.

2 – OPTICAL FIBER

2-1 – Optical Characteristics

The fibers may be standard single mode (ITU-G652) and have the following table (1).

TABLE (1)

PARAMETERS (Maximum Individual)		UNIT	VALUE
Fiber Attenuation	1310nm	dB/km	0.35
	1550nm	dB/km	0.25
Temperature Variation Attenuation		dB/km	=0.05
Point Discontinuities	1310/1550nm	dB	=0.10
Water Peak Attenuation	1383±3	dB/km	See note
Attenuation Change vs. Wavelength	1285-1310	dB/km	=0.10
	1525-1575	dB/km	=0.05
Attenuation Change vs. Bending	100wraps/50mmdia	dB	=0.5
	1wrap/32mmdia	dB	=0.05
Zero Dispersion Wavelength		nm	1300-1324
Maximum Dispersion	1310nm	Ps/nm.Km	=3.2
	1550nm	Ps/nm.Km	=18.0
Zero Dispersion Slope		Ps/nm ² .Km	=0.092
Nominal Mode Field Diameter	1310nm	μm	9.2±0.4
	1550nm	μm	10.4±0.8
Cable Fiber Cut-off Wavelength	(?cc)	nm	<1260
Polarization Mode Dispersion	1310nm	Ps/vKm	<0.2
	1550nm	Ps/vKm	<0.2

NOTE: For ITU-T G652 D the attenuation at 1383 will be < 0.31 dB/Km

2-2 - Fiber Dimensions

The fiber dimensions will be as following table (2).

TABLE (2)

PARAMETERS	UNIT	VALUE
Cladding diameter	μm	125±2
Core cladding concentricity error	μm	Max 1
Core non circularity error	%	Max 6
Cladding non circularity error	%	Max 2
Diameter of the coated fiber	μm	250±15
Coating concentricity error	μm	15
Coating non circularity error	%	10

2-3 – Fiber and loose tube identification

Fibers in each loose tube and the tubes will be identified with the following table (3).

TABLE (3)

Fiber/Tube No.	Color	Fiber/Tube No.	Color
1	White	7	Brown
2	Red	8	Violet
3	Green	9	Orange
4	Blue	10	Pink
5	Yellow	11	Grey
6	Black	12	Natural

Note: For less than 12 core optical cables there should be first colors.

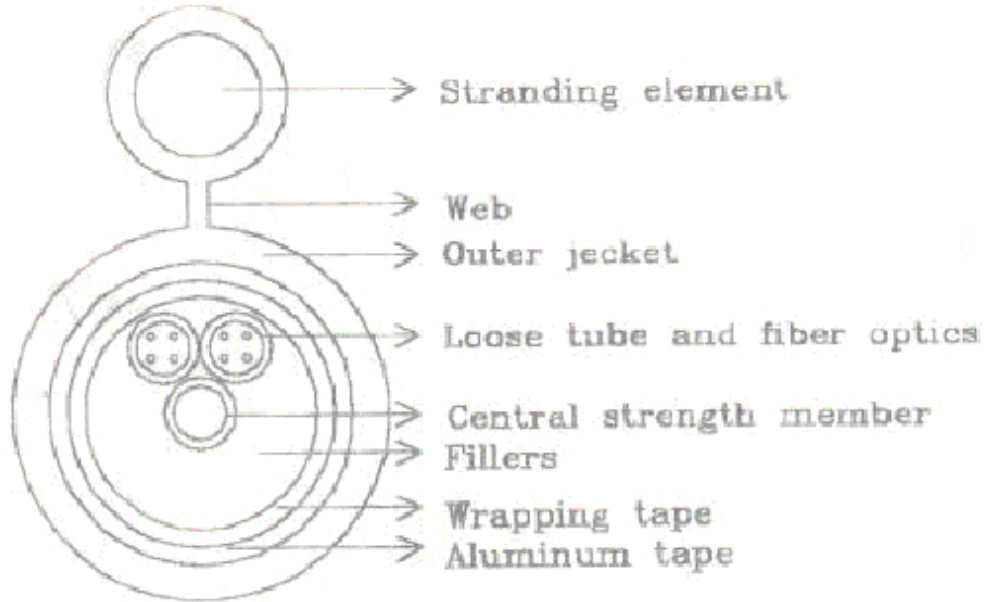
3 - CABLE CONSTRUCTION

Cable constructions are in accordance with the following table (4) and FIG. (1)

TABLE (4)

3-1- Optical fiber	Single Mode Fiber as ITU G.652. The fibers are color coded and properly operate at a wide range of temperature from -40 °C up to +80 °C.
3-2- Buffer	Loose tubes of PBT materials, color coded, contains up to 12 optical fibers, filled with thixo tropic jelly. The jelly is free from dirt, metallic particles and would be non toxic and present no any dermal hazards.
3-3- Central strength member	Non-metal central strength member (FRP) with minimum nominal diameter 2.5mm.
3-4- Core	Loose tubes will be stranded around central strength member by SZ stranding method. For adapting the loose tubes to central element the fillers of PP or HDPE may be used in cable construction. The core will be filled with a suitable filling compound.
3-5- Wrapping	A layer of Polyester tape with a sufficient thickness applied longitudinally over loose tubes. The core will be filled with a suitable filling compound.
3-6- Moisture barrier	An aluminum tape with copolymer coating on both sides will be applied longitudinally with an adequate overlap. The Aluminum thickness is 200 micron and the copolymer coating on each side has the thickness about 38 microns.
3-7- Jacket	A black LDPE jacket in accordance to ASTM D-1248 will be applied on Aluminum tape. The nominal jacket thickness is 1.4mm.
3-8- Suspension strand(Messenger)	Suspension strand consist of 7 galvanized steel wires, 0.9 mm, with zinc coating at least 120 gr/m ² and a minimum tensile strength of 1600 N/mm ² .

FIG. (1)
The figure normally shows the general structure



4 - CABLE SIZES AND GENERAL DATA'S

4-1 - CABLE SIZES AND GENERAL DATA

Cables size and general data are in accordance with the following table (5).

TABLE (5)

PARAMETERS		2×2	1×4	2×4	1×6	2×6	4×6	8×6
Number of tubes		2	1	2	1	2	4	8
Fiber per tubes		2	4	4	6	6	6	6
Number of fibers		4	4	8	6	12	24	48
Central Strength Member(mm)		2.5	2.5	2.5	2.5	2.5	2.5	2.5
Pulling tension (KN)	Operation	6	6	6	6	6	6	6
	installation	9.7	9.7	9.7	9.7	9.7	9.8	10
Approx Overall diameter (mm) (Main unit)		12	12	12	12	12	12	13.5
Approx Weight (Kg/km)		170	174	175	174	175	180	215

4-2 – IDENTIFICATION MARKING

Each length of the cable shall be permanently identified as to the manufacturer, year of manufacture, number of tubes, fiber per tubes and cable type. The marking will be printed on the outer jacket.

NOTE: Other method as request

5 – MECHANICAL AND FUNCTIONAL TESTS

Mechanical and functional tests are in accordance with the following table (6).

TABLE (6)

ITEM	CONDITIONED	REFERENCE
WATER PENETRATION	1 m Length / 1 m height / 1 hours / no drop	FOTP-82
COMPRESSION	220 N / on 10 mm section of cable	EIA/TIA 455-41
FLEXING	25 mechanical flexing / heave diameter 20 times the cable diameter	EIA/TIA 455-104
IMPACT	660 g weight / 1 m height / In 2 at 3 locations along cable	EIA/TIA 455-25
TENSILE & BENDING	Pulling force As technical spec	EIA/TIA 455-33
TWIST	2 m length / 10 cycles of mechanical twisting	EIA/TIA 455-85
LOW OR HIGH TEMPERATURE BEND	sheave diameter 20 times the cable diameter / 4 full turns / 4 hours / at temperatures -30°C & +60°C	EIA/TIA 455-37
KNOT	10 kg weight / in cross sectional diameter of the knot	EIA/TIA 455-87
TEMPERATURE CYCLING	2 hours from 0°C to -40°C / 8 hours in -40°C / 4 hours from -40°C to +85°C / 8 hours in +85°C / 2 hours from +85°C to 0°C / 5 cycles	IEC 794-1-F1

Note:

The change in attenuation will not exceed 0.05 dB at 1550 nm.